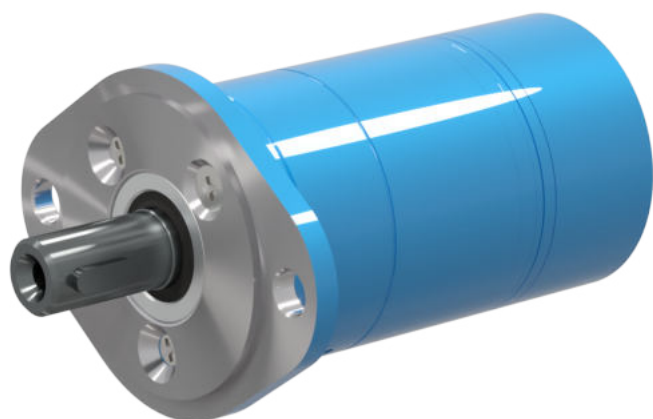


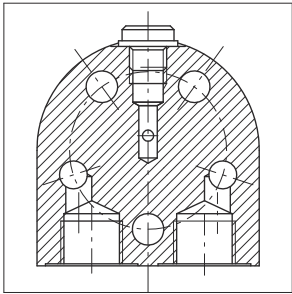
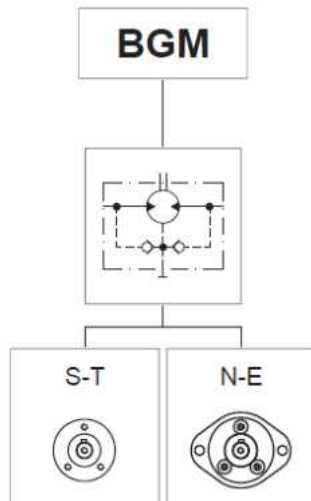
**BREVINI[®]***Motion Systems*

BGM Orbital Motors

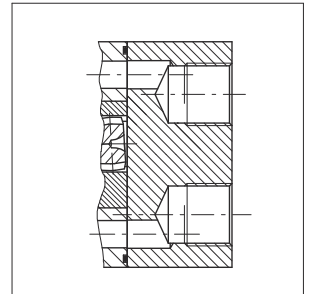


Motor Features	B2
Motor Technical Specifications	B3
Performance Curves	B4
Pressure Data	B7
Max. Permissible Shaft Seal Pressure	B7
Pressure Loss	B7
Other Informations	B8
Ordering Code	B9
Dimensions and Weight	B11
Shaft End	B17
Valve Features	B18

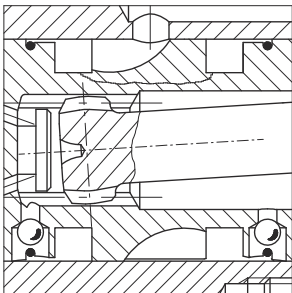




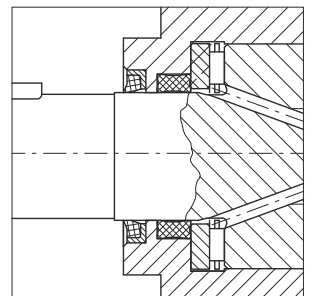
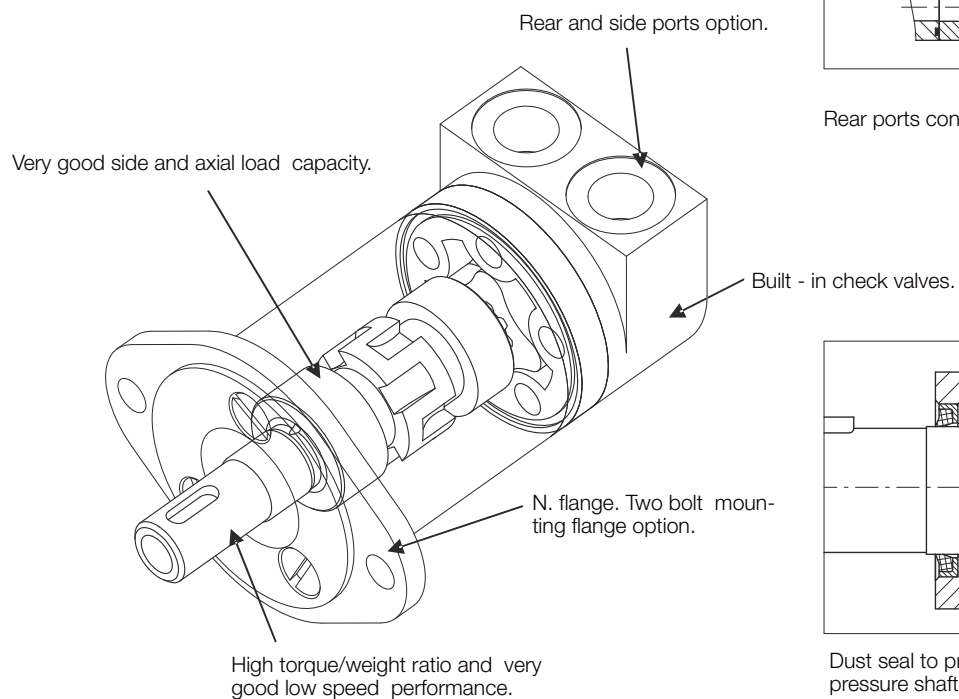
Side ports configuration.



Rear ports configuration.



Optimized spool valve design to minimize the leakage - built-in check valves.



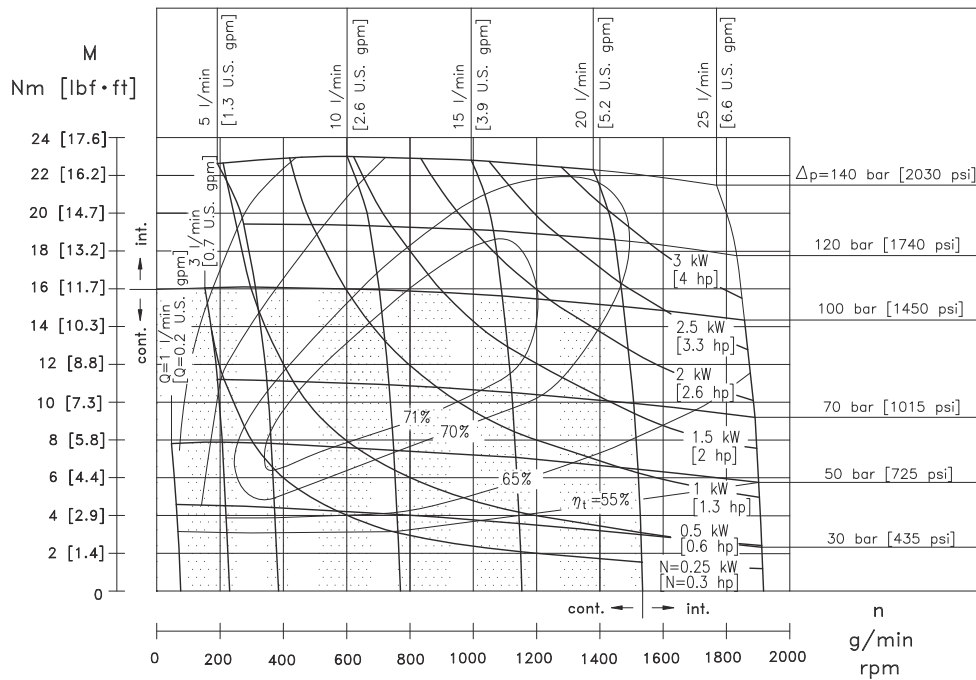
Dust seal to protect the high pressure shaft seal.

Motor	Displacement cm ³ /giro [in ³ /rev]	Max. input pressure bar [psi]	Max. differential pressure bar [psi]	Max. torque* Nm [lbf-ft]	Max. flow l/min [U.S. gpm]	Max. speed rpm	Max. power kW [hp]
BGM 013	12.9 [0.78]	Cont 140 [2030] Int ¹⁾ 175 [2537] Peak ²⁾ 225 [3265]	Cont 100 [1450] Int ¹⁾ 140 [2030] Peak ²⁾ 200 [2900]	Cont 16 [11.7] Int ¹⁾ 23 [16.9] Peak ²⁾ 33 [24.3]	Cont 20 [5.28] Int ¹⁾ 25 [6.60]	Cont 1550 Int ¹⁾ 1935	Cont 2.3 [3.08] Int ¹⁾ 3.2 [4.28]
BGM 020	20 [1.22]	Cont 140 [2030] Int ¹⁾ 175 [2537] Peak ²⁾ 225 [3265]	Cont 100 [1450] Int ¹⁾ 140 [2030] Peak ²⁾ 200 [2900]	Cont 25 [18.4] Int ¹⁾ 35 [25.7] Peak ²⁾ 51 [37.5]	Cont 20 [5.28] Int ¹⁾ 25 [6.60]	Cont 1000 Int ¹⁾ 1250	Cont 2.3 [3.08] Int ¹⁾ 3.3 [4.42]
BGM 032	31.8 [1.93]	Cont 140 [2030] Int ¹⁾ 175 [2537] Peak ²⁾ 225 [3265]	Cont 100 [1450] Int ¹⁾ 140 [2030] Peak ²⁾ 160 [2320]	Cont 39 [28.7] Int ¹⁾ 54 [39.7] Peak ²⁾ 60 [44.2]	Cont 20 [5.28] Int ¹⁾ 25 [6.60]	Cont 625 Int ¹⁾ 785	Cont 2.3 [3.08] Int ¹⁾ 2.8 [3.75]
BGM 040	40.1 [2.44]	Cont 140 [2030] Int ¹⁾ 175 [2537] Peak ²⁾ 225 [3265]	Cont 100 [1450] Int ¹⁾ 140 [2030] Peak ²⁾ 160 [2320]	Cont 50 [36.8] Int ¹⁾ 67 [49.3] Peak ²⁾ 76 [56.0]	Cont 20 [5.28] Int ¹⁾ 25 [6.60]	Cont 495 Int ¹⁾ 620	Cont 1.8 [2.41] Int ¹⁾ 2.5 [3.35]
BGM 050	50 [3.05]	Cont 140 [2030] Int ¹⁾ 175 [2537] Peak ²⁾ 225 [3265]	Cont 80 [1160] Int ¹⁾ 140 [2030] Peak ²⁾ 160 [2320]	Cont 49 [36.1] Int ¹⁾ 83 [61.1] Peak ²⁾ 94 [69.2]	Cont 20 [5.28] Int ¹⁾ 25 [6.60]	Cont 400 Int ¹⁾ 500	Cont 1.8 [2.41] Int ¹⁾ 2.4 [3.21]

¹⁾ Intermittent duty must not exceed 10% each minute.

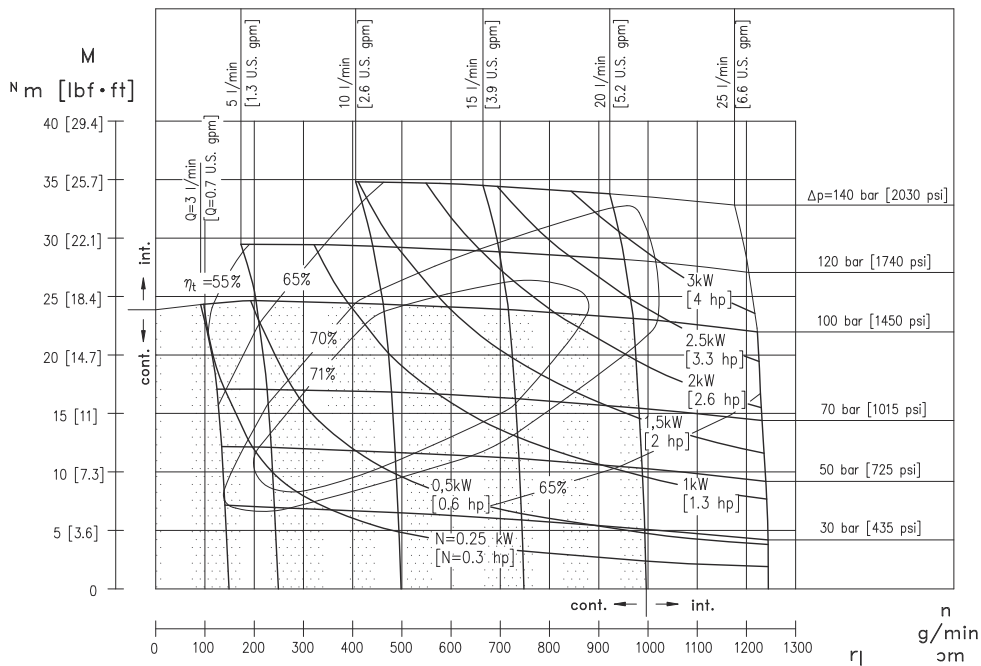
²⁾ Peak duty must not exceed 1% each minute.

BGM 013



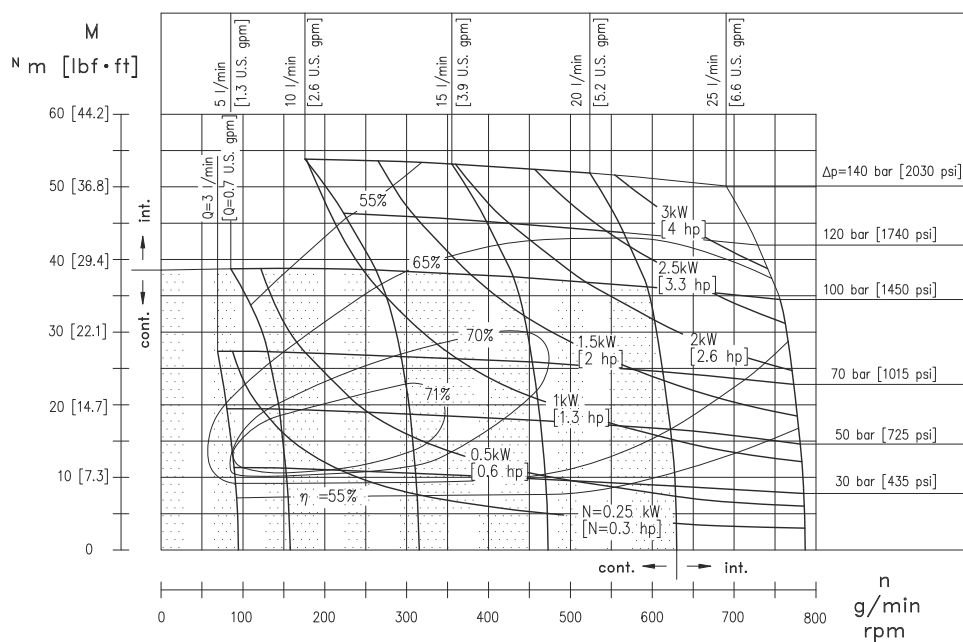
Exceeding continuous pressure values or exceeding flow values indicated, must not occur simultaneously.

BGM 020



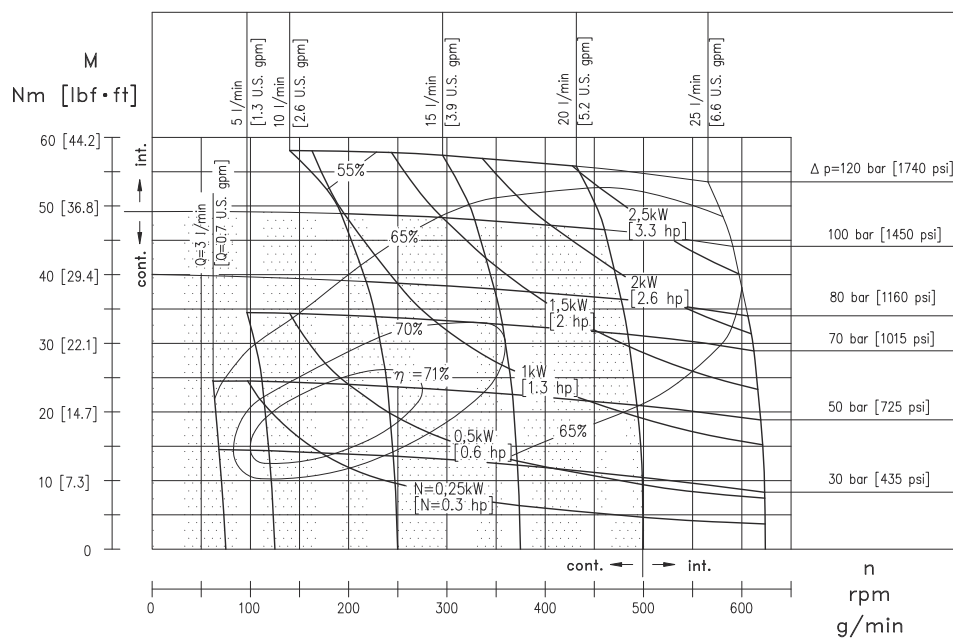
Exceeding continuous pressure values or exceeding flow values indicated, must not occur simultaneously.

BGM 032



Exceeding continuous pressure values or exceeding flow values indicated, must not occur simultaneously.

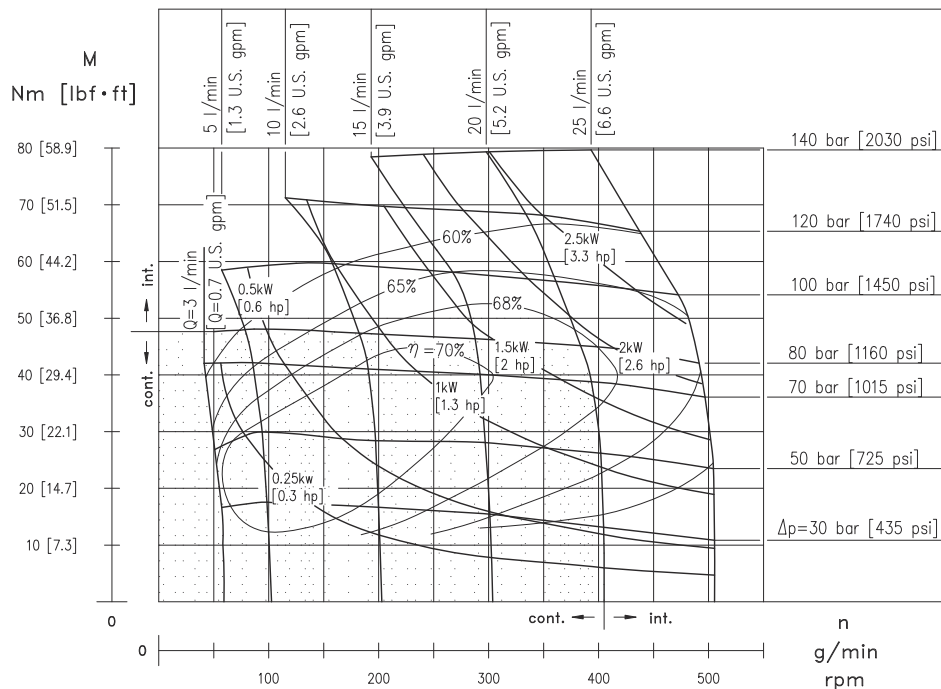
BGM 040



Exceeding continuous pressure values or exceeding flow values indicated, must not occur simultaneously.

BGM 050

BGM



Exceeding continuous pressure values or exceeding flow values indicated, must not occur simultaneously.

Max. Pressure

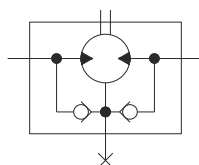
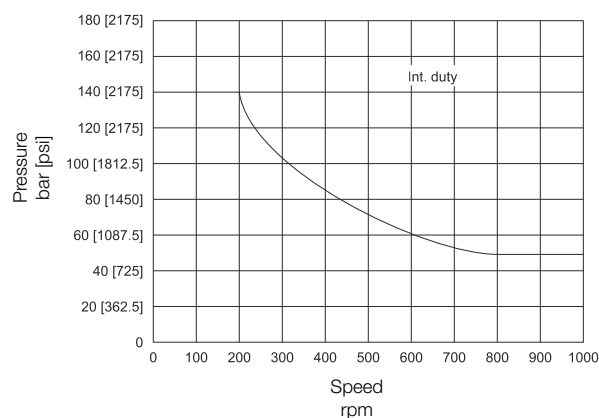
Motor	Max return pressure with drain line bar [psi]	Max starting pressure with no load bar [psi]	Min starting torque	
			Nm [lbf·ft]	
BGM 013	140 [2030]	4 [58]	At max Δp	Cont Int ¹⁾ 12 [8.8] 17 [12.5]
BGM 020	140 [2030]	4 [58]	At max Δp	Cont Int ¹⁾ 21 [15.4] 30 [22.1]
BGM 032	140 [2030]	4 [58]	At max Δp	Cont Int ¹⁾ 35 [25.7] 51 [37.5]
BGM 040	140 [2030]	4 [58]	At max Δp	Cont Int ¹⁾ 34 [25] 48 [35.3]
BGM 050	140 [2030]	4 [58]	At max Δp	Cont Int ¹⁾ 40 [29.4] 70 [51.5]

Max. Permissible Shaft Seal Pressure

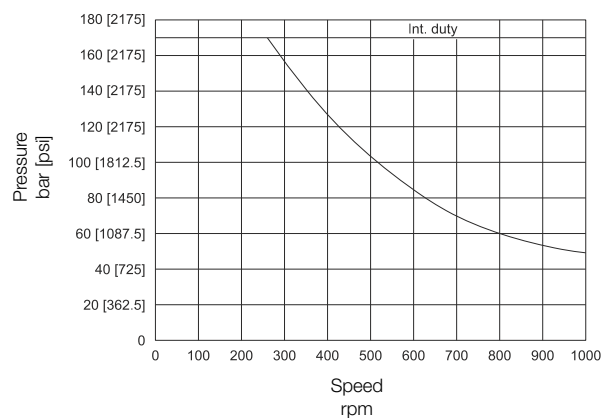
Max. return pressure without drain line or max. pressure in the drain line. Motor are supplied in standard seal version (Standard chart) or in HPS seal version (HPS chart).

For pressure and speeds not showed in the curve below, please contact Dana Brevini.

STANDARD



HPS



Pressure Loss

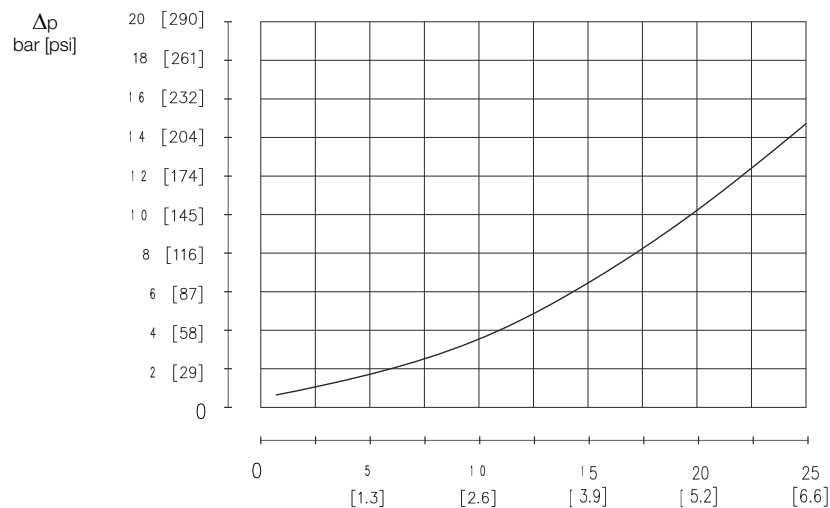


Diagram according to tests done with a relevant number of motors and using hydraulic oil with kinematic viscosity of 37 cSt at 45° C temperature.

Click **i** button to return to main index

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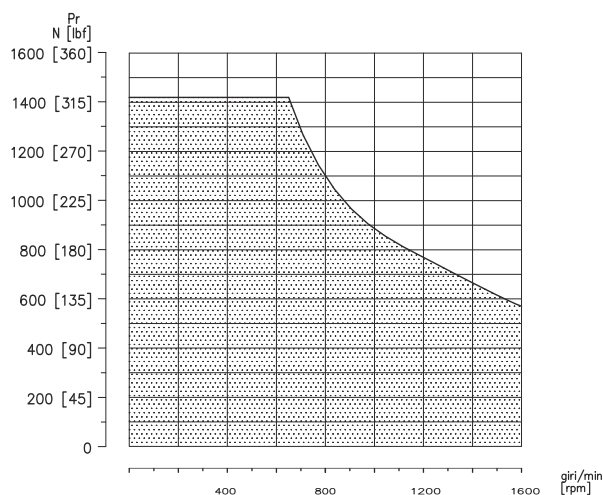


Shaft Load

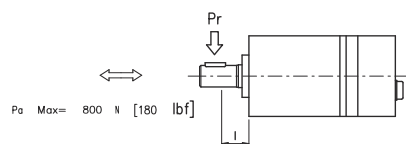
The permissible radial shaft load depends on:

- Speed (n)
- Distance (L) from the point of load to the mounting flange

Radial load capacity (Pr) curve according to speed (n) and distance (L) from flange



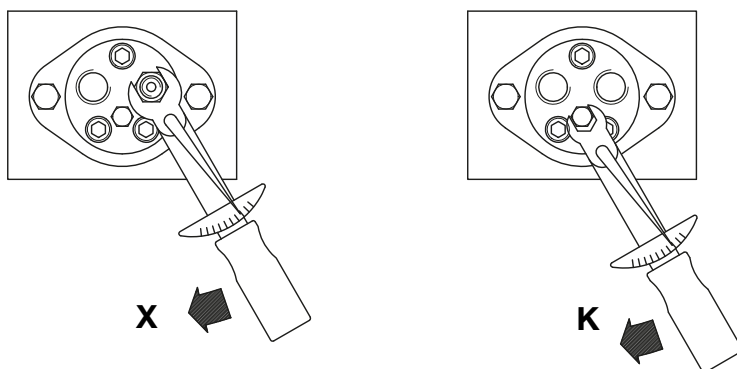
$$Pr = \frac{1500}{n} \cdot \frac{52300}{55.5 - L} \quad [N]$$



This formula being valid for $n \geq 650$ rpm
For $n < 650$ rpm $Pr_{max} = 1450$ N [326.25 lbf]

The curve show the relation between (Pr) and (n) L= 20 mm [0.78 in]

Tightening Torque



	X	K
Nipples	3/8 G (BSPP)	1/8 G (BSPP)
with steel washer	60 Nm 44.2 [lbf·ft]	20 Nm 14.7 [lbf·ft]
with aluminium washer	40 Nm 29.4 [lbf·ft]	10 Nm 7.3 [lbf·ft]
with copper washer	60 Nm 44.2 [lbf·ft]	20 Nm 14.7 [lbf·ft]

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Click **i** button to return to main index

The following alphanumeric digits system has been developed to identify all of the configuration options for the BGM motors. Use the model code below to specify the desired features. All alphanumeric digits system of the code must be present when ordering. We recommend to carefully read the catalogue before filling the ordering code.

1	2	3	4	5	6	7	8	9	10	11	12
Series	Displacement	Version	Mount flange	Shaft end	Main port	Seal	Valve	Valve feature	Option	Version feature	Painting
BGM	020	FR0	S	SC160	M06	N	xxxx	000	xxx	QDG	xx

1
Series
BGM Orbital motor

2
Displacement
013 13 cm ³ /giro [0.793 in ³ /rev]
020 20 cm ³ /giro [1.22 in ³ /rev]
032 32 cm ³ /giro [1.952 in ³ /rev]
040 40 cm ³ /giro [2.44 in ³ /rev]
050 50 cm ³ /giro [3.05 in ³ /rev]

3
Version
FR0 Standard Version
FRQ Q Version
SP1 SP1 Version

4
Mount flange
S 3 bolts M6 - Ø31.5mm [Ø 1.240 in] (standard)
T 3 bolts 1/4 - 28 UNF - Ø31.5mm [Ø 1.240 in]
Z 5 bolts 1/4 - 28 UNF - Ø31.5mm [Ø 1.240 in]
N 2 bolts - Ø63mm [Ø 2.480 in] - (combination with S flange)
E 2 bolts - Ø63mm [Ø 2.480 in] - (combination with T flange)

5
Shaft end
CL160 Cylindrical keyed Ø16 mm [0.629 in]
SC160 B17x14 DIN5482 Splined
CL158 Cylindrical keyed Ø15.88 mm [Ø0.625 in]
CS158 Cylindrical crosshole Ø15.88 mm [Ø0.625 in]

Click  button to return to main index

Click **DANA** button to return to section index



6

Main port		Version		
		FR0	SP1	FRQ
M06	3/8 G (BSPP) Main Ports (standard)	●	●	●
S06	9/16 - 18 UNF Main Ports	●	●	-

7

Seal	
N	NBR

8

Valve		Main port	
		M06	S06
xxxx	Not required	●	●
M061	Pressure relief valve VAF 06 - D (available only with SP1 Version)	●	-



9

Valve feature		Valve	
		xxxx	M061
000	Feature not necessary	●	-
030	Not Set 50÷150 bar [725 to 2175 psi]	-	●

10

Option	
xx	None

11

Valve feature		Flange			
		S	T	N	E
QDG	QUAD-RING version with Rear drain 1/8 G (BSPP)	●	●	●	●
HPS	High Pressure Seal	●	●	●	●
TES	TAC-E Tachometer (with sensor arrangement) - CCW suitable direction of rotation (Standard)	●	-	●	-
TED	TAC-E Tachometer (with sensor arrangement) - CW suitable direction of rotation (Optional)	●	-	●	-

12

Painting	
xx	Not Painted
01	Black Painted RAL 9005
22	Grey Painted RAL 7035

● Available
- Not Available

Click **DANA** button to return to section indexClick **i** button to return to main index

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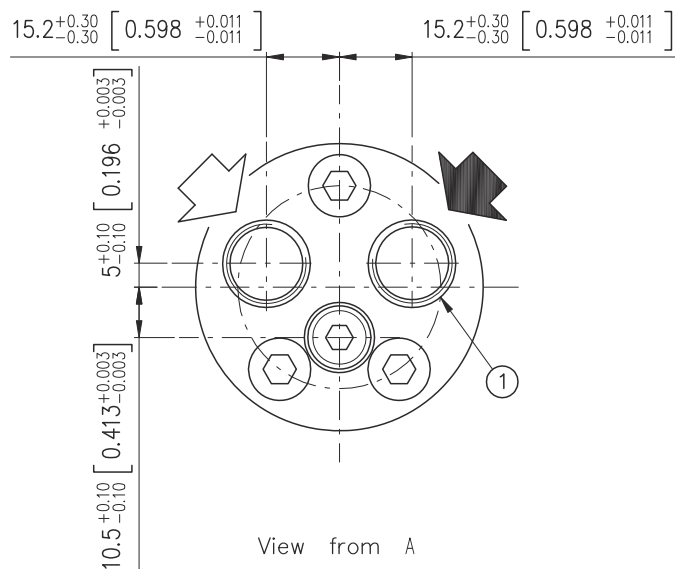
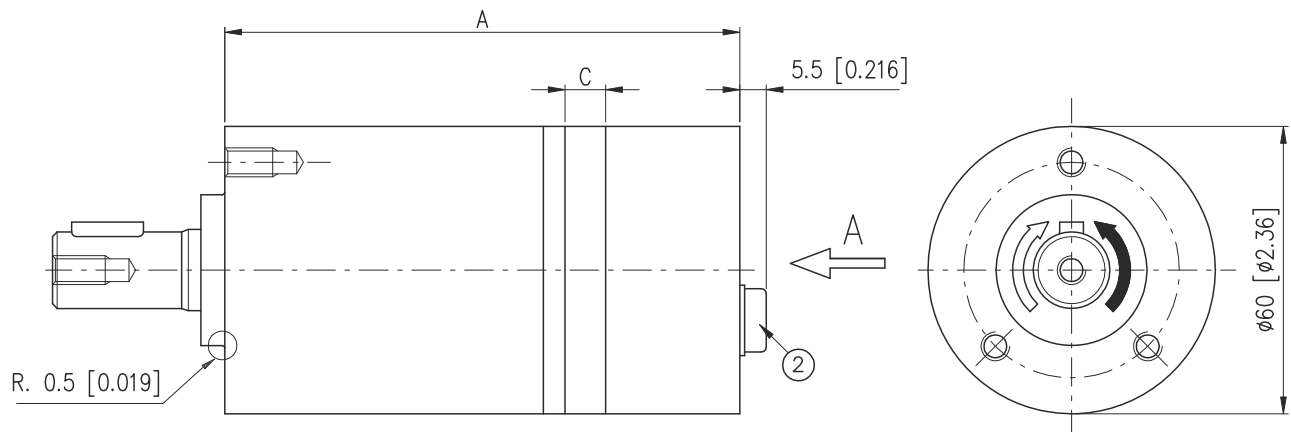
9

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11

12

FR0



M06 MAIN PORTS

- ① N.2 3/8 G (BSPP) main ports thread depth 12 mm [0.472 in]
- ② 1/8 G (BSPP) drain port thread depth 9 mm [0.354 in]

S06 MAIN PORTS

- ① N.2 9/16"-18 UNF main ports thread depth 13 mm [0.511 in]
- ② 7/16"-20 UNF drain port thread depth 12 mm [0.472 in]

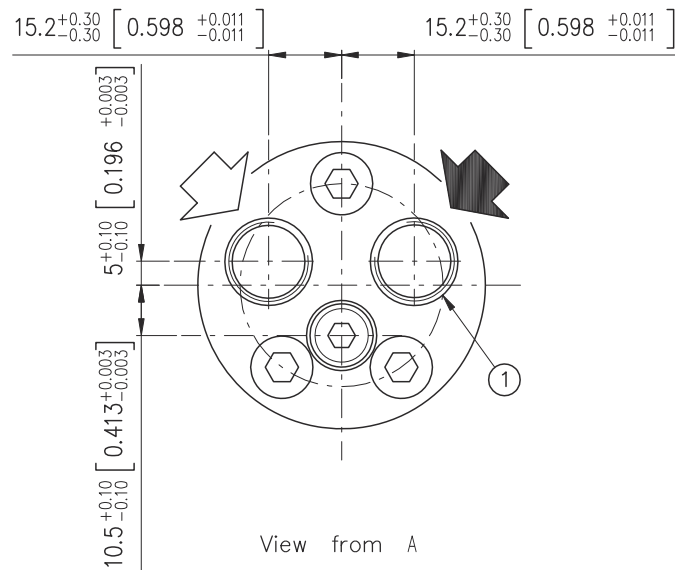
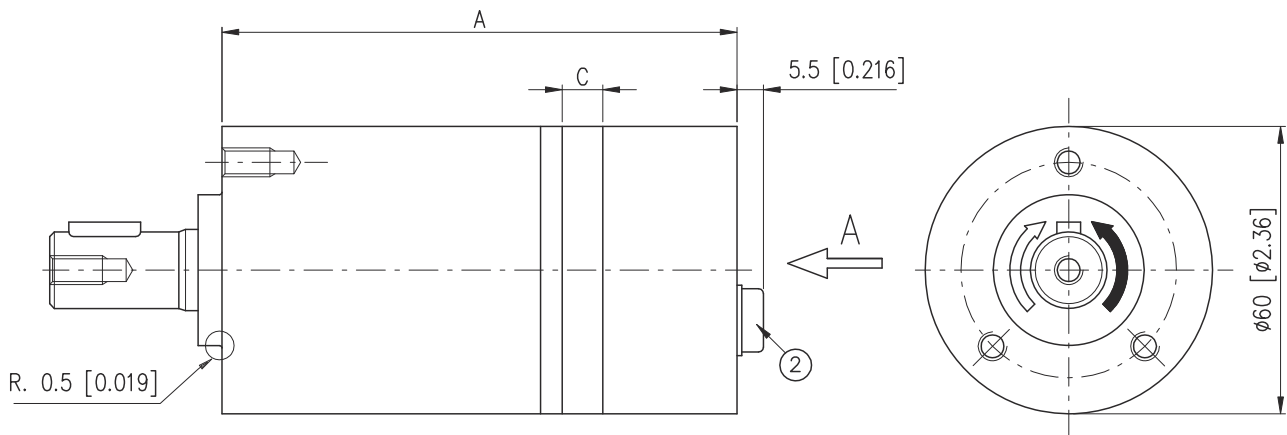
		BGM 013	BGM 020	BGM 032	BGM 040	BGM 050
A	mm [in]	104.5 [4.11]	107.5 [4.23]	112.5 [4.42]	116 [4.56]	120 [4.72]
B	mm [in]	-	-	-	-	-
C	mm [in]	5.5 [0.216]	8.5 [0.334]	13.5 [0.531]	17 [0.66]	21 [0.82]
Weight	kg [lb]	2 [4.4]	2.06 [4.5]	2.15 [4.7]	2.2 [4.8]	2.25 [4.9]

Click **i** button to return to main index

Click **DANA** button to return to section index



FRQ



M06 MAIN PORTS

- ① N.2 3/8 G (BSPP) main ports thread depth 12 mm [0.472 in]
 ② 1/8 G (BSPP) drain port thread depth 9 mm [0.354 in]

S06 MAIN PORTS

- ① N.2 9/16"-18 UNF main ports thread depth 13 mm [0.511 in]
 ② 7/16"-20 UNF drain port thread depth 12 mm [0.472 in]

		BGM 013	BGM 020	BGM 032	BGM 040	BGM 050
A	mm [in]	104.5 [4.11]	107.5 [4.23]	112.5 [4.42]	116 [4.56]	120 [4.72]
B	mm [in]	-	-	-	-	-
C	mm [in]	5.5 [0.216]	8.5 [0.334]	13.5 [0.531]	17 [0.66]	21 [0.82]
Weight	kg [lb]	2 [4.4]	2.06 [4.5]	2.15 [4.7]	2.2 [4.8]	2.25 [4.9]

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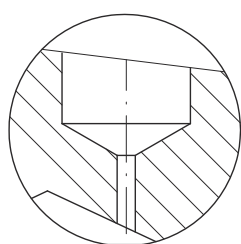
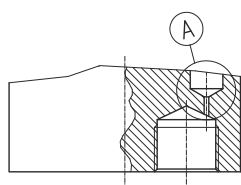
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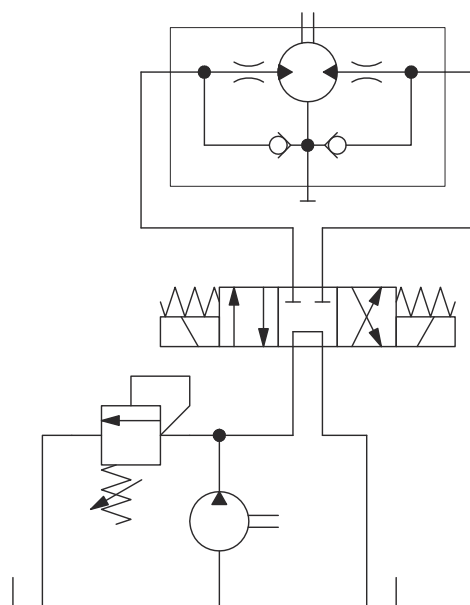
12

FRQ

Fixed flow restrictor option



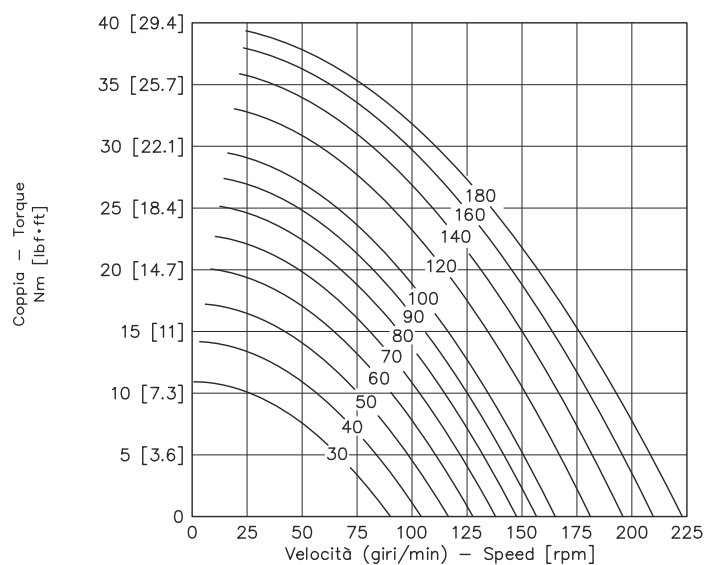
PART. A
Flow restrictor



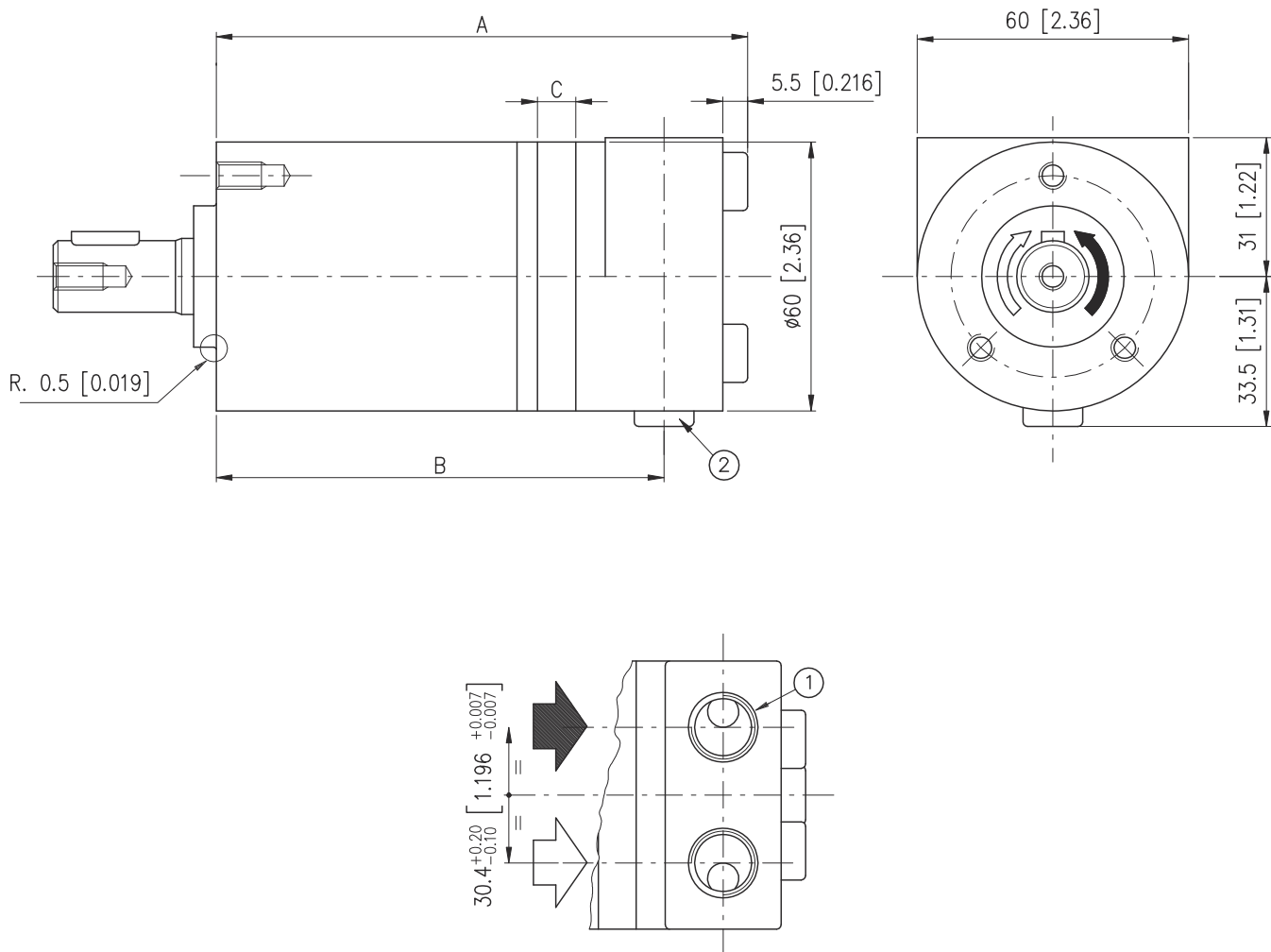
BGM/FRQ motors feature a restrictor at the back of the motor meant to ensure very low shaft speed though in presence of high flow. Typical applications are truck or tractor mounted snow blowers.

Performance curves

Performance curves (torque/speed) according to pressure relief valve setting and 1.2 mm [0.047 in] diameter (for BGM32) of flow restrictor.



SP1



M06 MAIN PORTS

- ① N.2 3/8 G (BSPP) main ports thread depth 12mm [0.472 in]
② 1/8 G (BSPP) drain port thread depth 10 mm [0.393 in]

S06 MAIN PORTS

- ① N.2 9/16"-18 UNF main ports thread depth 13mm [0.511 in]
② 7/16"-20 UNF drain port thread depth 12mm [0.472 in]

		BGM 013	BGM 020	BGM 032	BGM 040	BGM 050
A	mm [in]	113.8 [4.48]	116.8 [4.59]	121.8 [4.79]	125.3 [4.93]	129.3 [5.09]
B	mm [in]	95.3 [3.75]	98.3 [3.87]	103.3 [4.06]	106.8 [4.20]	110.8 [4.36]
C	mm [in]	5.5 [0.216]	8.5 [0.334]	13.5 [0.531]	17 [0.66]	21 [0.82]
Weight	kg [lb]	2.1 [4.6]	2.16 [4.7]	2.25 [4.9]	2.3 [5]	2.35 [5.1]

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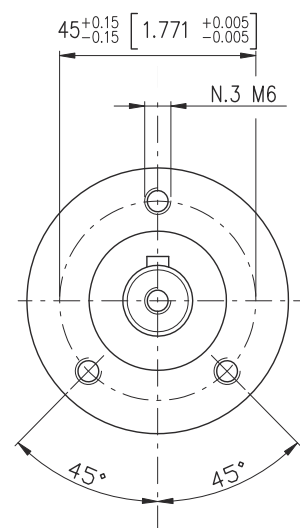
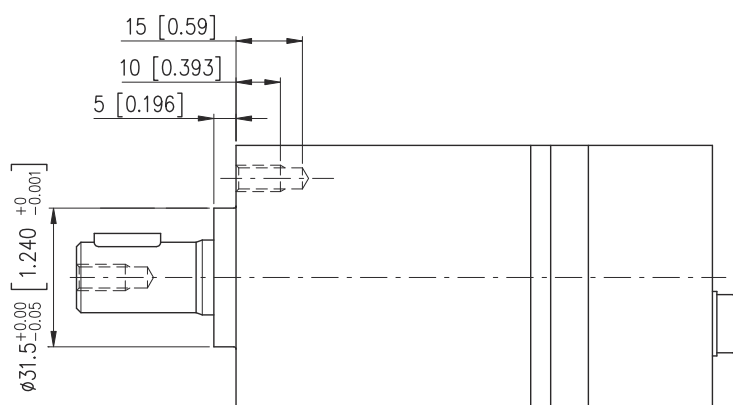
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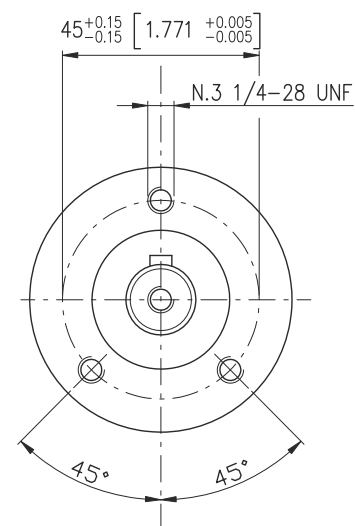
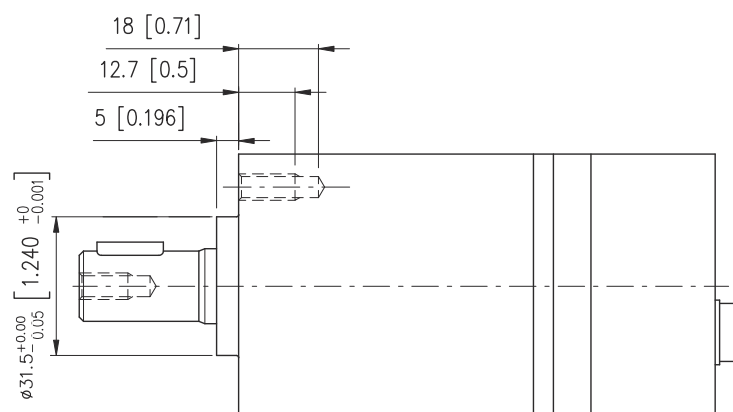
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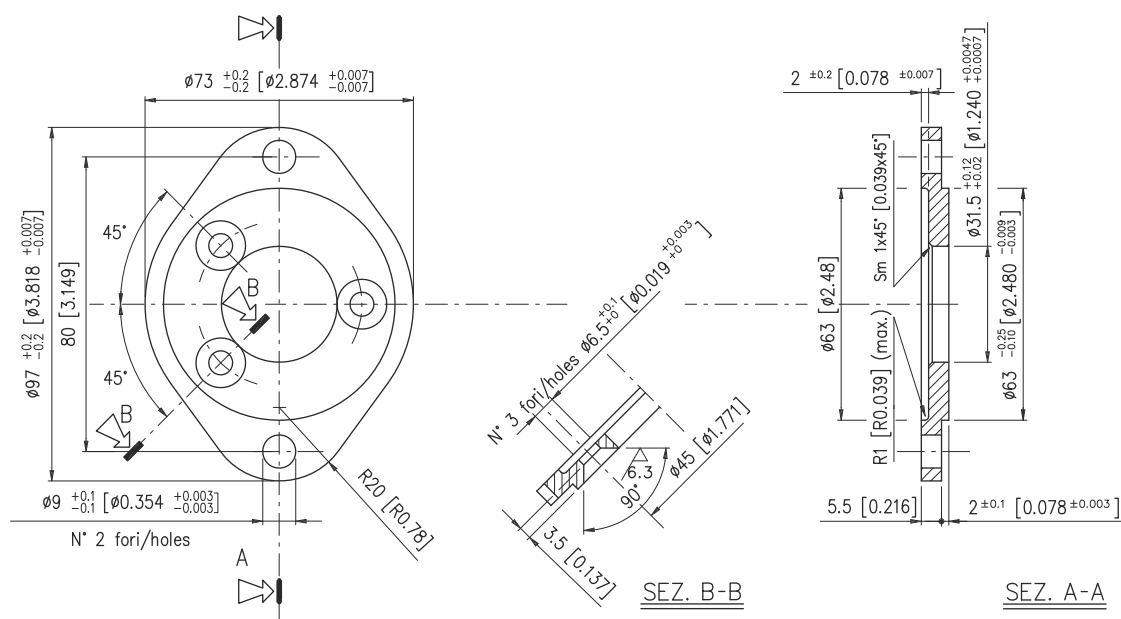
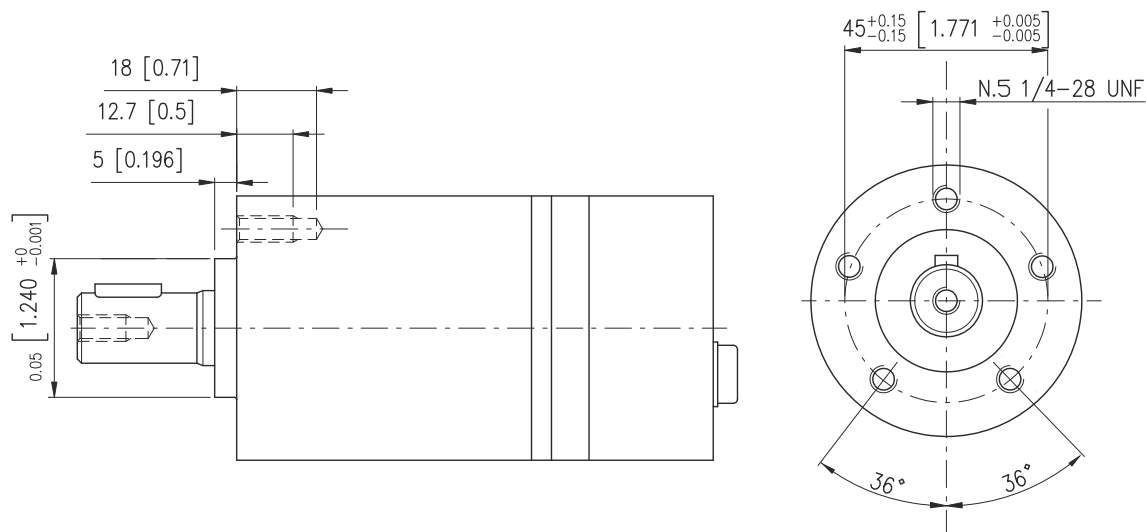
3 bolts M6



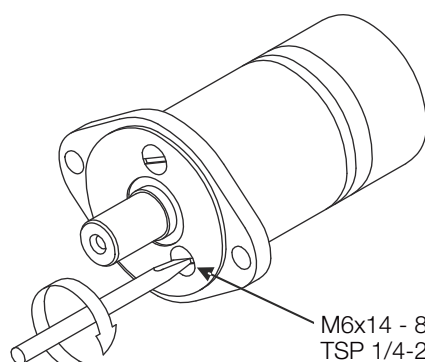
T

3 bolts 1/4 - 28 UNF





Flange - Assembling

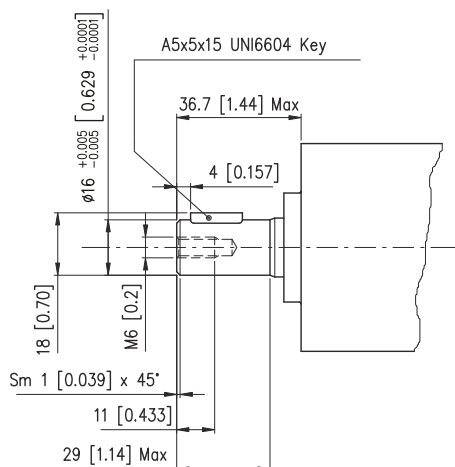


M6x14 - 8.8 UNI 7688 flathead screw (with S flange).
TSP 1/4-28 UNF 1/2" - 8.8 DIN 965 screw (with T flange)

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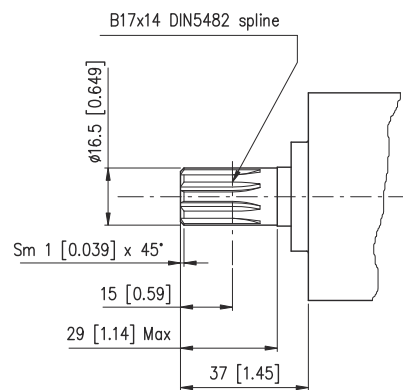
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CL160 Cylindrical Shaft



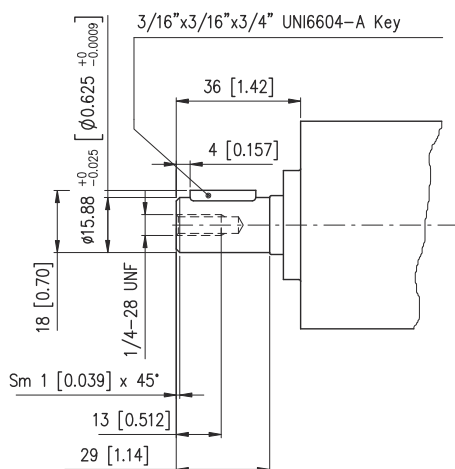
Max Torque Continuous 39Nm [28.743 lbf-ft]

SC160 Splined Shaft



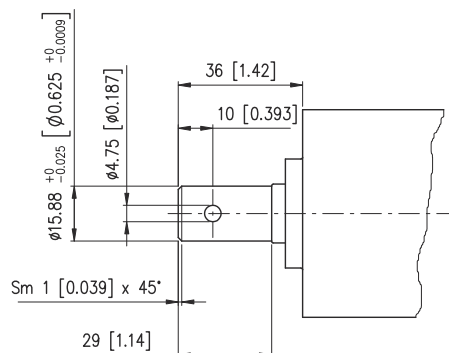
Max Torque Continuous 44Nm [32.428 lbf-ft]

CL158 Cylindrical Shaft



Max Torque Continuous
39Nm [28.743 lbf-ft]

CS158 Cylindrical Crosshole Shaft



Max Torque Continuous
39Nm [28.743 lbf-ft]

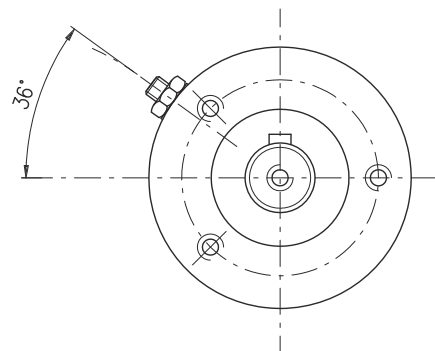
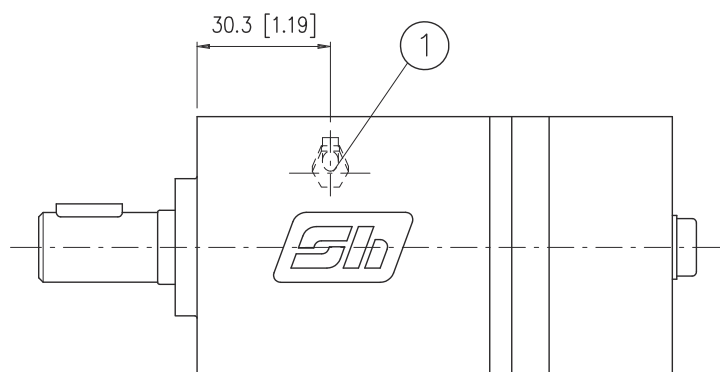
TES

Tachometer - CCW

TED

Tachometer - CW

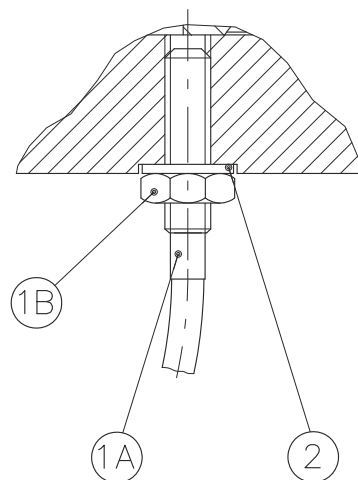
BGM



① Sensor connection M5x0.5

Sensor Kit

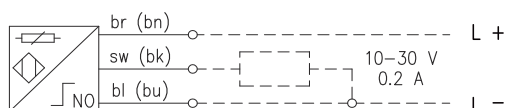
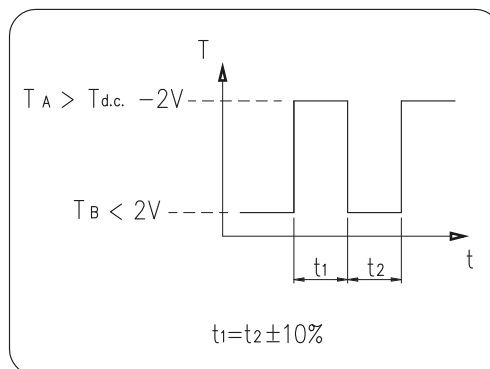
- ① Cod. 424.0090.0000 inductive sensor (1A) + M5x0.5 locking nut (1B)
 ② Cod. 406.0730.0000 Sealing washer GM2000 M5



Electronic sensor technical features

Number of pulses for revolution = 4 In-
 ductive principle
 Output current PNP
 Voltage 10-30 V d.c.
 Max load 200 mA
 Max frequency 3000 Hz
 Temperature range -25°C +85°C En-
 closure IP 67
 Cable length 2 m

Output signal electronic tachometer

Click **DANA** button to return to section indexClick **i** button to return to main index

1

2

3

4

5

6

7

8

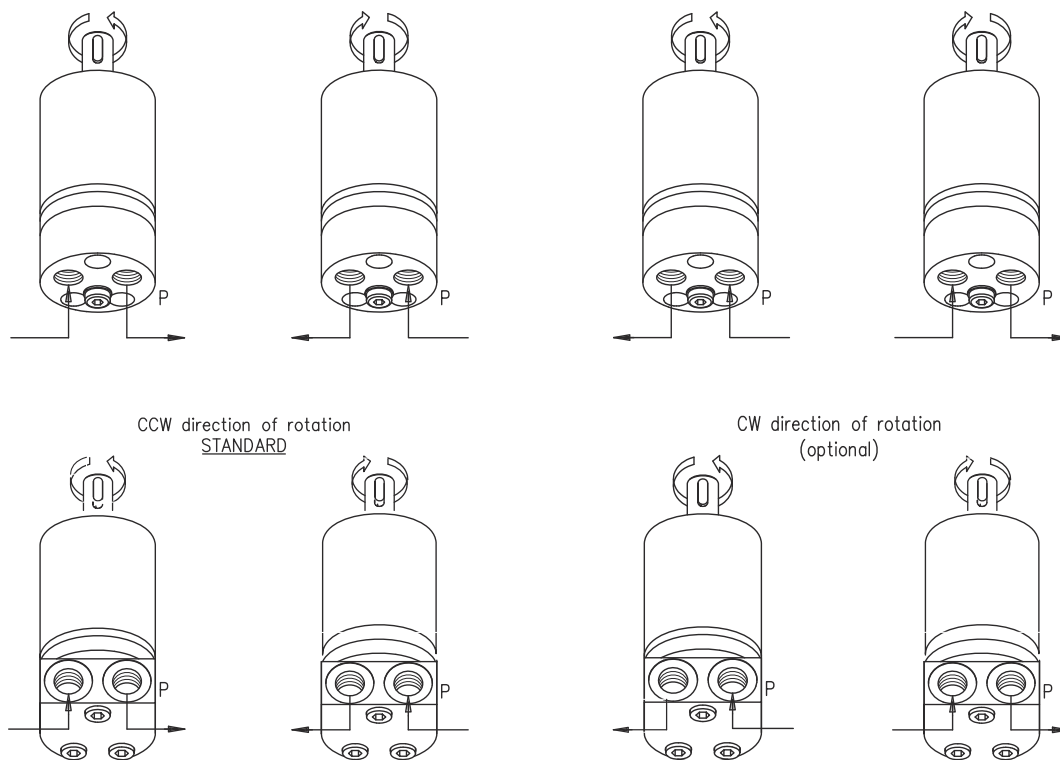
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10

11

12

Preferential Direction of Rotation



The selection of the version CW or CCW depends on the prevailing direction of rotation of the motor, in order to use the sensor at the lower working pressure.